

## TOOL HOLDER UNIT FOR BENDING BRAKES

### ABSTRACT OF THE INVENTION

A toolholder unit for sheet metal bending brakes, comprising a bar (1) to  
5 be associated with a fixed or movable part of the brake, and provided with  
at least one recess (9) forming with a jaw (12) associated therewith a  
groove (11) to receive the shank (7) of the tool (5), there being provided  
elastic means (20) to maintain said jaw spaced from said recess and from  
the shank contained therein, and locking means to clamp said jaw against  
10 said shank, said locking means comprising: at least one slider axially  
slidable within a seat facing that side of the bar (1) facing the jaw; at least  
one appendix (175) projecting from said slider beyond that side of the bar  
facing the jaw; at least one cavity (21) provided in the bar (1), or in a part  
(2) rigid with it, to receive said appendix (175); and means (18) of variable  
15 profile to cause said slider (17) to undergo controlled translations relative  
to said bar (1).